

Wellmaster 250

Flexible Rising Main System with Regulation 31 Approval

- 250m total working head
- Tensile strengths to 20 tonnes
- 200m single lengths
- No corrosion
- No bacteria growth
- 5 year warranty



Wellmaster is the Industry Standard Flexible Rising Main for all types of ground water extraction and well monitoring operations. Its simplicity of installation makes Wellmaster the cost-effective alternative to rigid steel pipe.

Wellmaster is manufactured from high tenacity synthetic yarns, circular woven and totally encapsulated in a tough elastomeric polyurethane lining and cover. The riser has an integral textile reinforced rib for location of the power cable strapping system. The larger sizes have two ribs.




Features

- Lightweight, layflat coilable construction for ease of storage, handling and transport
- World-wide potable water approval
- High safety margins in both tensile and hydraulic performance
- Total corrosion, microbiological and internal scaling resistance
- Compatible with all types of submersible pumps
- Long operational life with a 5 year warranty
- High abrasion resistant lining and cover
- Superior hydraulic performance with low friction loss for reduced operation costs
- Rapid installation and retrieval methods resulting in substantial labour and cost savings
- Manufactured under Angus Flexible Pipelines ISO 9001 Quality Management Systems accreditation
- Available with a range of reusable field-fittable high security 316 stainless steel couplings and a full range of other accessories.

Approvals

- Regulation 31 UK Drinking Water Inspectorate
- NSF International in the USA
- AS 4020 in Australia

Typical Applications

Proven performance over thirty years in over 70,000 installations.

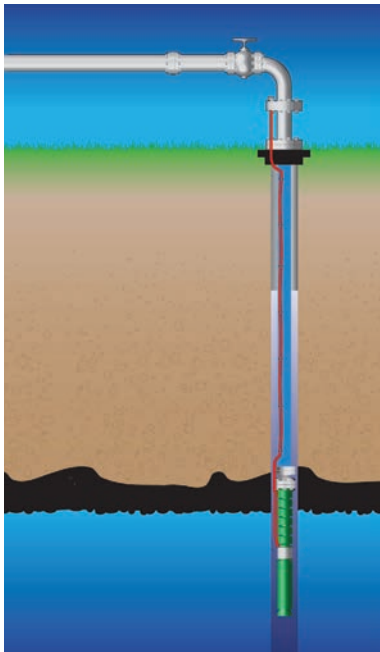
- Potable and mineral groundwater extraction
- Water supply wells for desalination plants
- Leachate extraction on landfill sites
- Mine and quarry de-watering
- Drains, caisson duty, offshore rigs and platforms
- Wells for reverse osmosis plants
- Groundwater stabilisation on building sites
- Offshore fire protection pumping
- Scavenger pumping
- Groundwater pressure reduction in tunnelling

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Technical Specification						
Diameter	inch	2	3	4	5	6
	mm	51	76	102	127	152
Standard colour		Blue	Blue	Blue	Blue	Blue
Minimum short length burst pressure	bar	57	57	57	57	57
Actual tensile strength	tonne	4	7	12	15	20
Nominal riser weights	kg/m	0.57	0.98	1.40	2.00	2.61
Maximum diametral swell under operating conditions	%	15	15	15	15	15
Maximum extension under operating conditions	%	2	2	2	2	2
Maximum recommended continuous working head	m	250	250	250	250	250
Maximum recommended loading *	tonne	1.6	2.8	4.8	6.0	8.0
Nominal coupling weight	kg	1.3	3.3	5.4	10.3	13.5
Operational temperature range	°C	-40 to 50				
Recommended operating pH range	below 30°C				4 to 9	
	30°C to 50°C				5 to 9	

* Including weight of water, pump, power cable, couplings, attachments and surface head



Wellmaster

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